# Imperial College London

# Miniature Satellite: Main Structure

# Department of Mechanical Engineering

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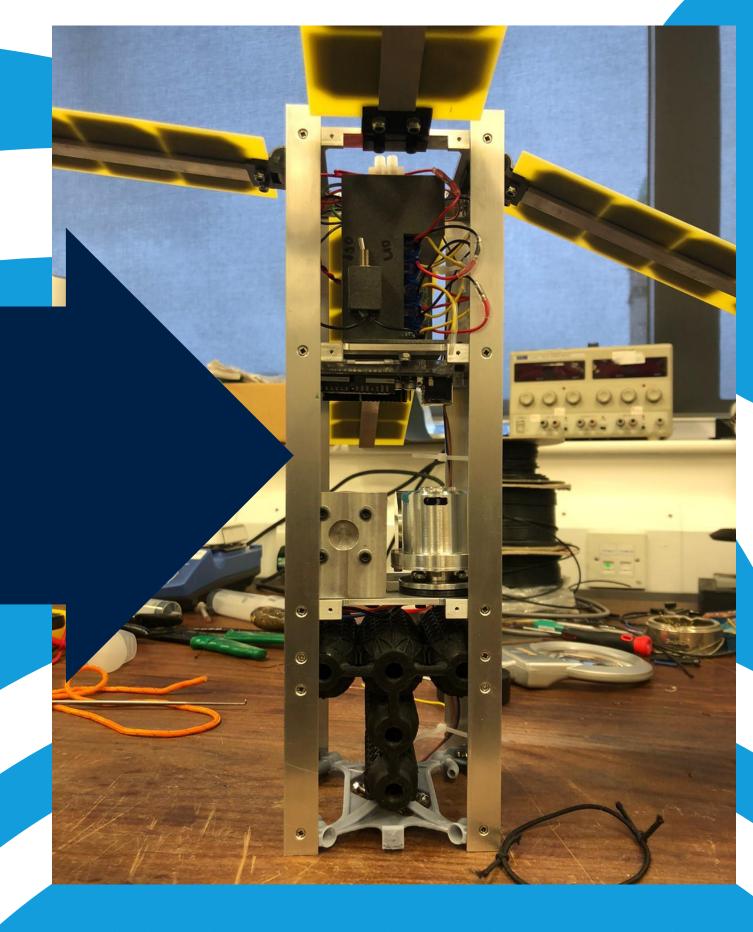
### Our project

Miniature satellites have risen in popularity, due to their low-cost and flexibility. The CubeSat Design Specification is the most popular standard followed.

Our project follows the design, manufacture and testing of the main structure of a 3-Unit CubeSat satellite, which is required to provide a safe and structurally stable platform for integration of the other subsystems.

The main focuses during the design process were:

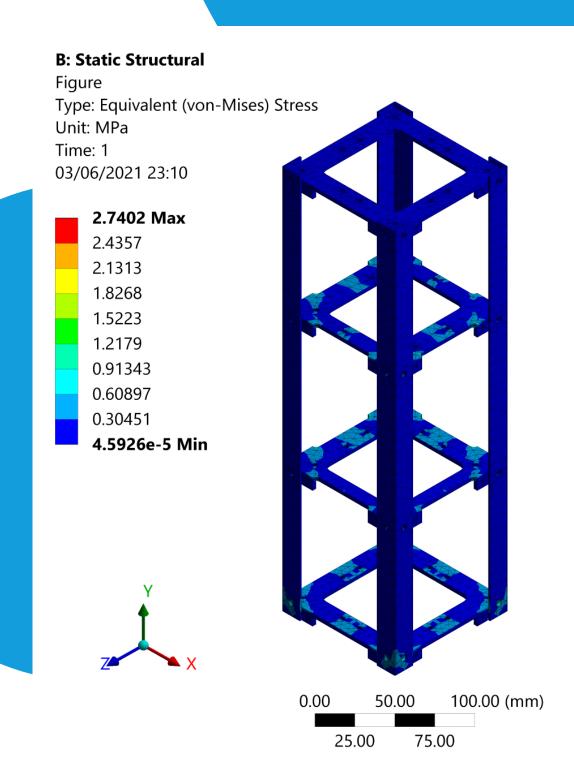
- cost-reduction
- ease of manufacture
- weight reduction
- maximising internal volume
- surviving the mechanical and thermomechanical stresses experienced at launch.



Whilst the image above showcases the complete satellite, our main structure consists of the pillars and the mounting brackets upon which the various subcomponents are mounted.

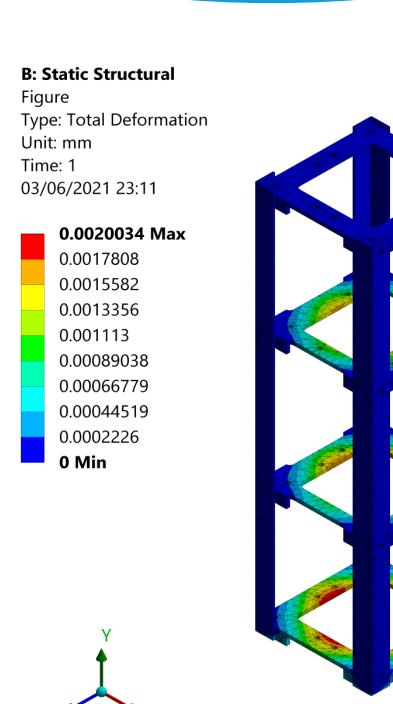
## **Design for Manufacture**

- Mounting brackets & rails have been CNC milled from aluminium 6082-T6.
- Side and top panels have been laser cut from a 1 mm sheet of aluminium 5251-H22.
- Loctite 290 Green thread locker used to ensure security of fasteners.
- Total cost of main structure: £1141.44



## **Finite-Element Analysis**

- ANSYS used to validate design and material choice throughout design iteration.
- FEA under simulated launch conditions shows that deformations are negligible and equivalent stresses are far below yield strength of material.



# **Testing**

- Random vibration testing conducted, simulating maximum vibration frequencies experienced at launch (20 to 2000 Hz)
- Full satellite assembly mounted onto vibration plate
- No significant deformations or fracture observed upon completion of testing; confirms that our design is appropriate and suitable for the support, protection and integration of the satellite's sub-systems and other constituents.

