

## Introduction

### What is the problem we are solving?

- Biomechanical rehabilitation for patients experiencing symptoms of long COVID
- Focusing on rehabilitating chronic muscle fatigue

### What is Long Covid?

- Illness experienced by recovered COVID-19 patients – discovered June 2020 [1]
- Symptoms include: chronic fatigue, shortness of breath, joint pain, insomnia [2]

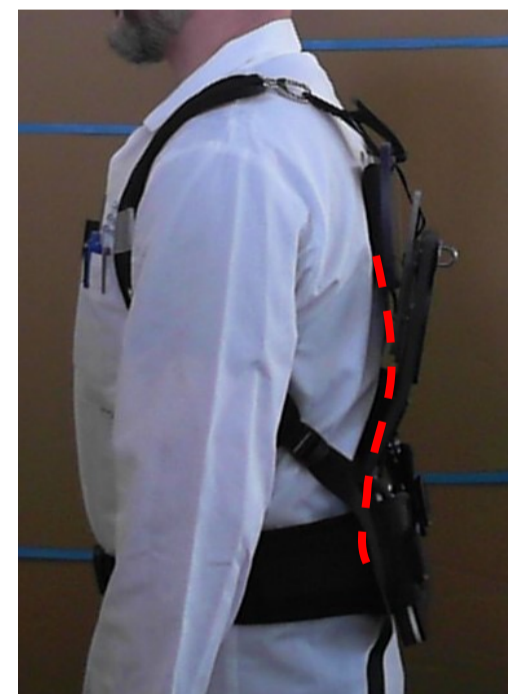
### How is the overall design doing this?

- Aims to provide mechanical support for arm abduction and flexion
- Aids patient carry out daily tasks and rebuild strength in the arm/shoulder

### Where does our design fit into the overall design?

- Support frame for the device
- Interface between the moving parts of the device and the patient
- How the device is worn and how to comfortably distribute the forces generated by the device

## Key Features



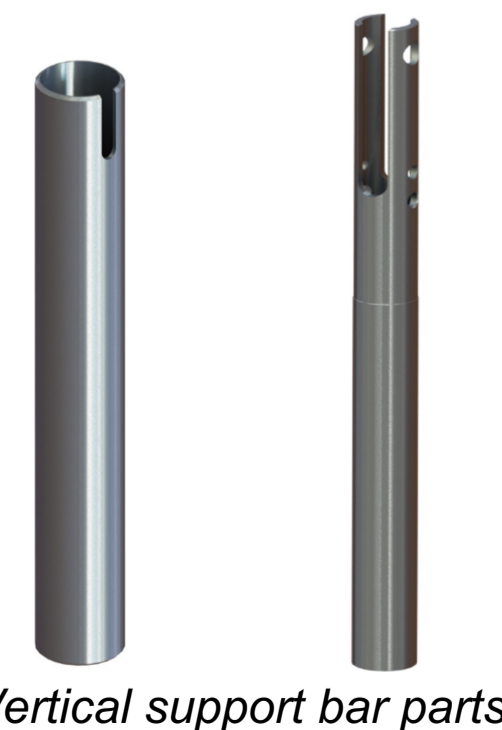
Side profile showing thoracic curvature

### Laminate Backplate Structure

- The polycarbonate backplate has a laminate design with an intermediate foam layer
- On either side of the foam is a segmented polycarbonate plate structure
- External padding provides a comfortable user experience

### Vertical Support Bar

- The aluminium vertical support bar has a height-adjustable design using a quick-release clamping mechanism
- The hollow support bar has a steel cable directed through its core to direct forces between the kinematics and actuation teams
- The base of the support bar is connected to the backplate via a ball and socket joint to replicate flexion and abduction at the shoulder

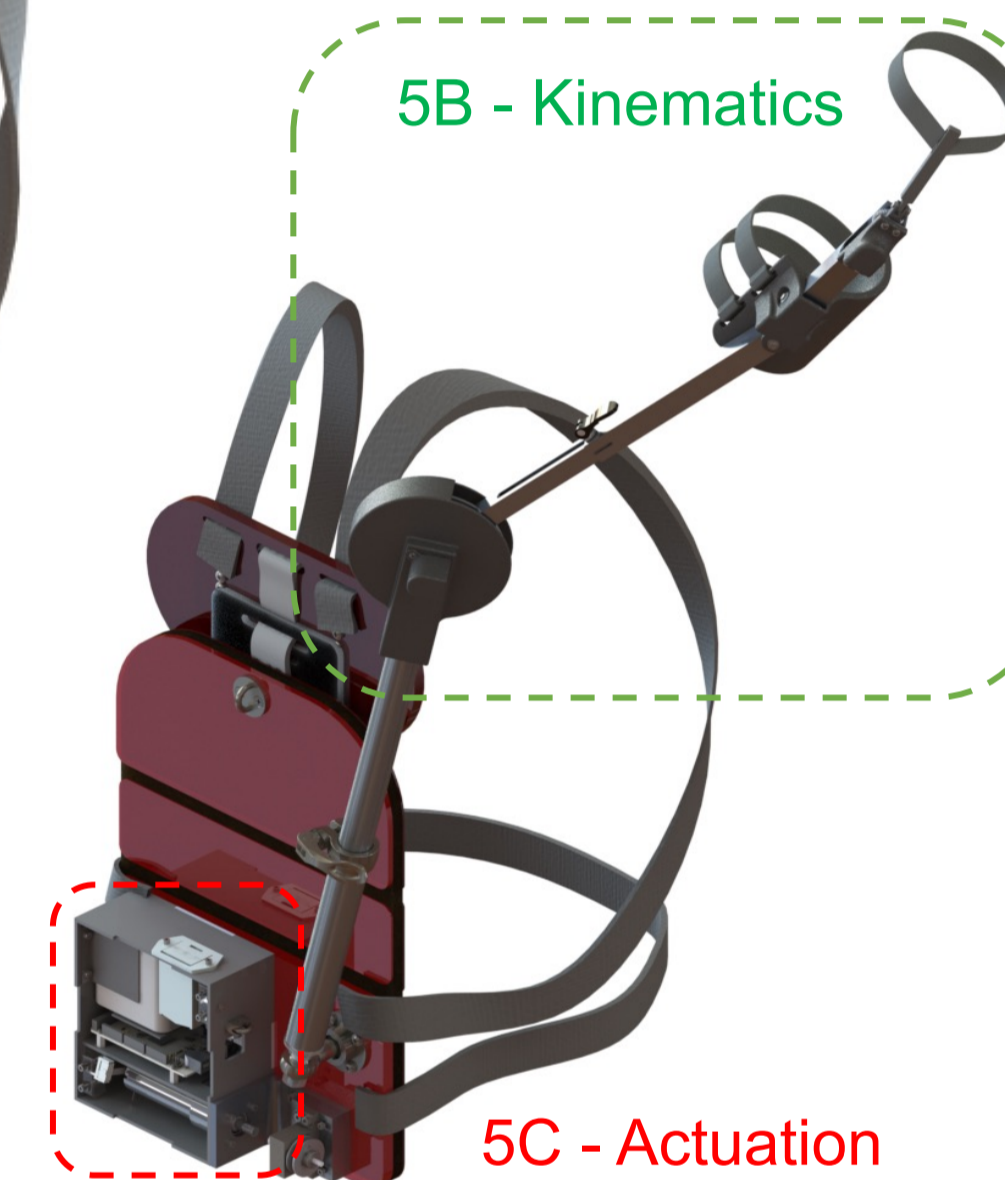


Vertical support bar parts



## Budget

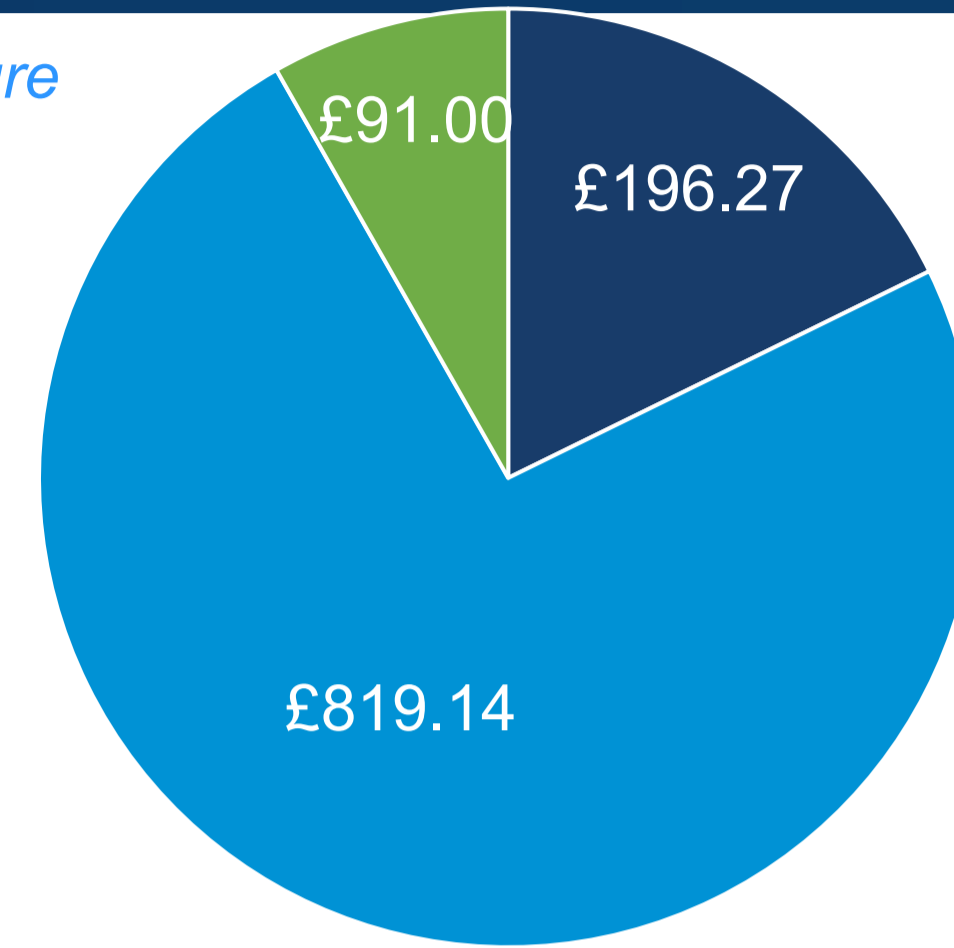
- Total Expenditure: £1106
- High manufacturing cost (£819) can be reduced when scaled
- Design simplification helped to save £196



Overall assembly CAD model

### Project Expenditure

- Procurement Expenditure
- Manufacture Expenditure
- Testing Expenditure



## Future Improvements

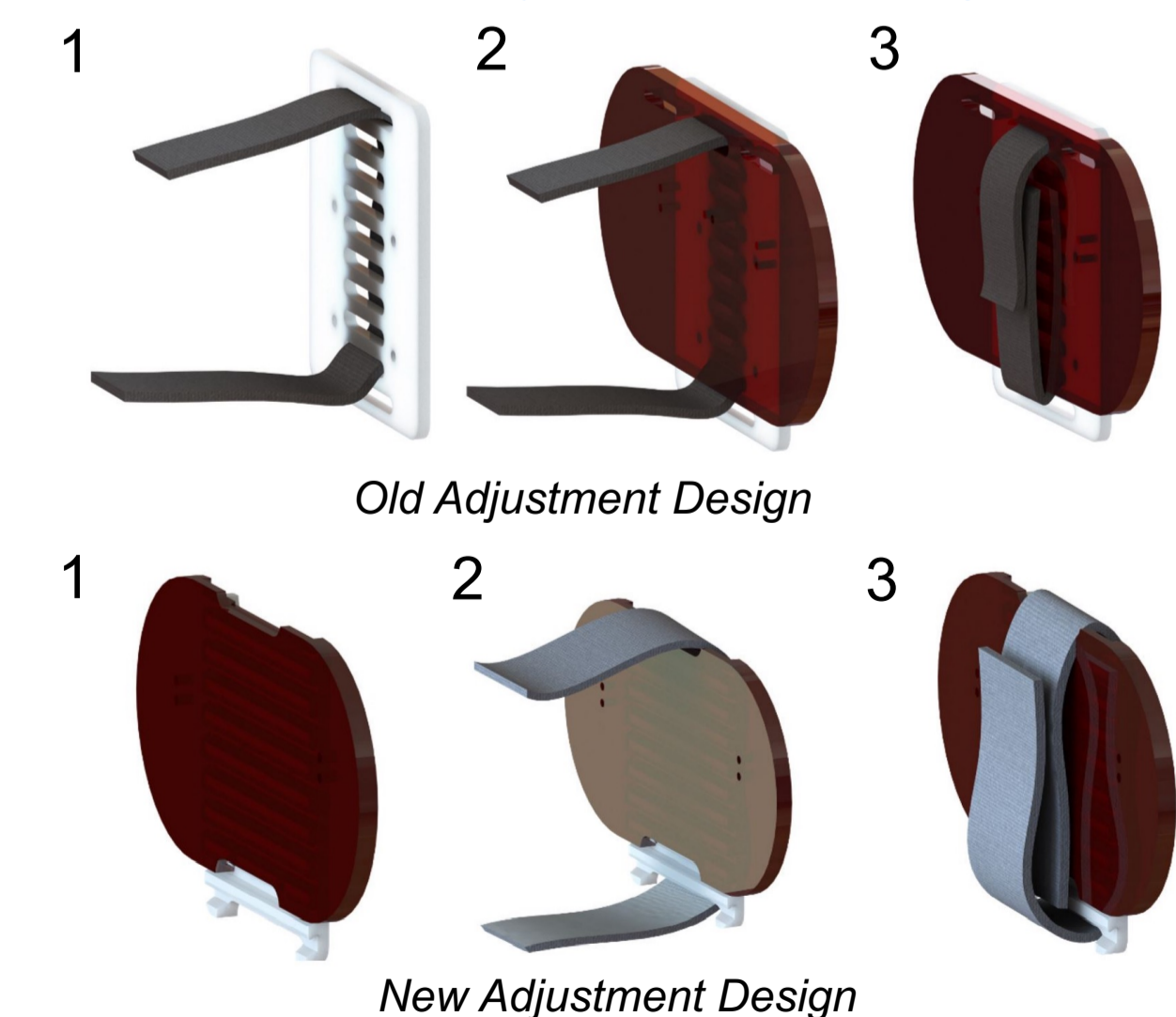


Partial assembly with frame and kinematics

Based on testing several design improvements were proposed:

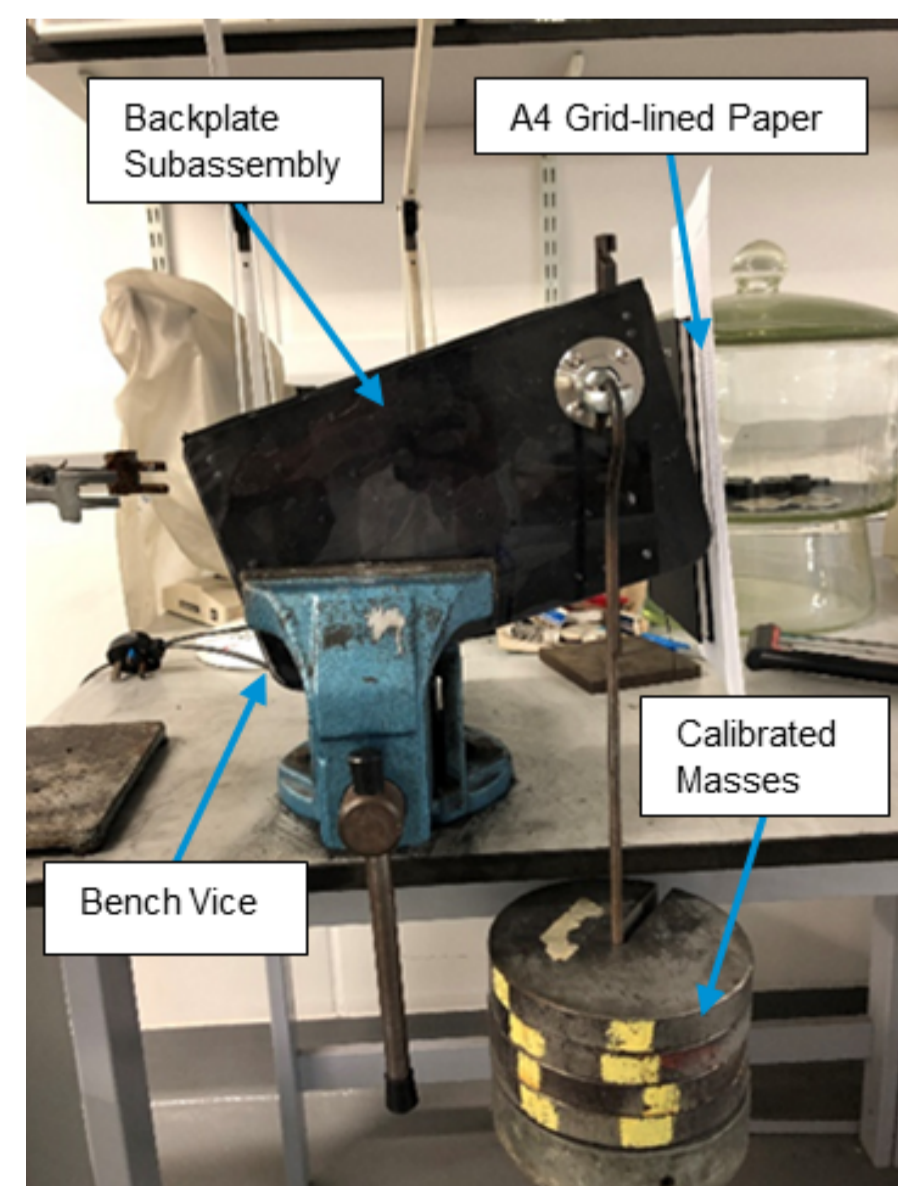
- 1) Brass screw thread inserts,
- 2) Fabric-enclosed backplate
- 3) Redesign of the shoulder plate adjustment (seen below).

### Shoulder plate adjustment re-design

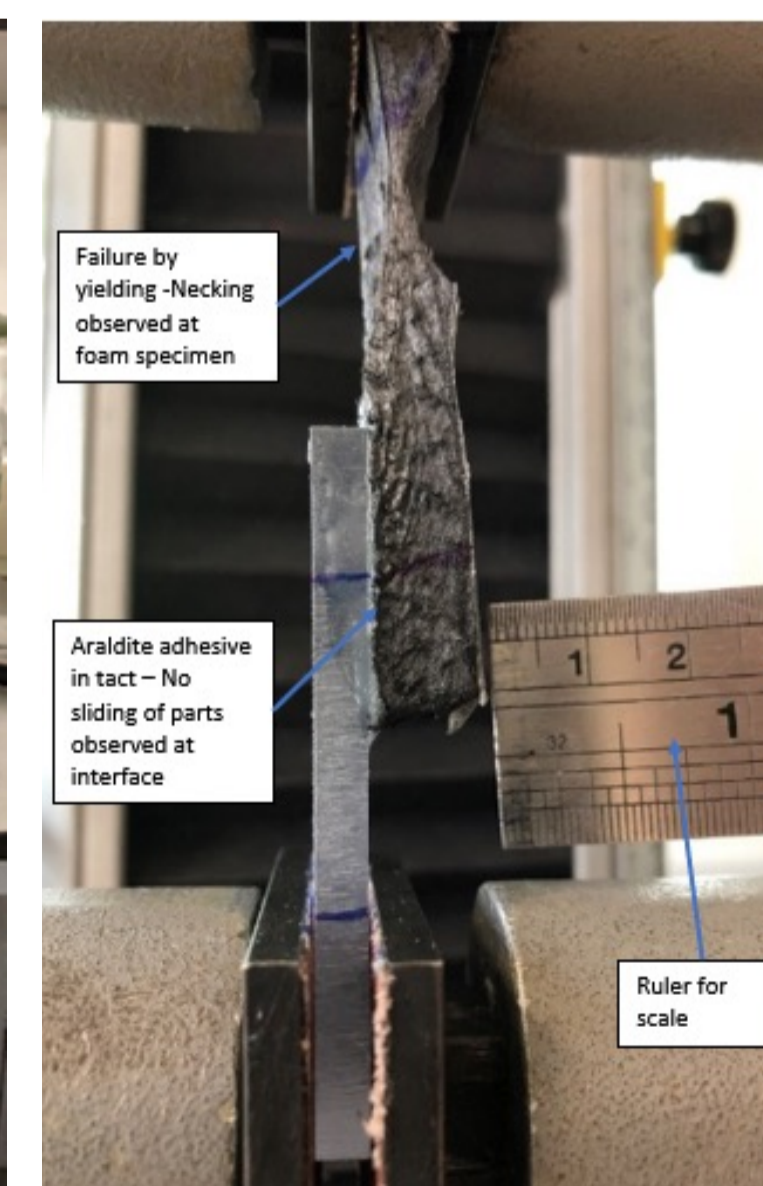


New Adjustment Design

## Testing



Deflection test



Lap-shear test

### Backplate Deflection Test

- No plastic deformation at each loading cycle to 300 N

### Lap Shear Test

- Araldite adhesive/ polyethylene foam gives suitable shear/yield strength

### Comfort/Ergonomics Test

- Minimal forces at shoulder /back, positive user review